

PATENT SPECIFICATION

DRAWINGS ATTACHED

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869.980



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COMPLETE SPECIFICATION

Improvements in Slotted Tyre Tread

5 We, UNITED STATES RUBBER COMPANY, of
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Americas, New York, State of New York,
United States of America, a Corporation
organized and existing under the Laws of the
State of New Jersey, United States of
America, do hereby declare the invention, for
which we pray that a patent may be granted
to us, and the method by which it is to be
10 performed, to be particularly described in
and by the following statement:—

15 This invention relates to tires incorporating
circumferentially ribbed treads and in
particular to the provision of slots in the tread
ribs to increase the traction and skid resistance
thereof.

20 The provision of slots in the tread ribs of
tires is broadly not new and many arrange-
ments thereof have heretofore been proposed.
While such arrangements have provided some
increased traction, they have also presented
certain disadvantages. Among such disad-
vantages are increased tread wear, increased
tread noise, and the tearing out of sections of
25 the tread between the slots as a result of
operation at high road speeds.

30 A slot in a tire tread perpendicular to the
direction of rotation causes the tread material
to be subject to centrifugal and tractive
forces which are of a damaging nature at
high speeds. Slots parallel to the direction of
rotation are not influenced by these forces
to the same degree. Thus, these forces espe-
cially centrifugal force, have a tendency to tear
35 out lateral tread units, thus causing early
destruction of the tire.

40 The object of the present invention is,
therefore, to provide a novel tread slot
arrangement for ribbed treads which will
provide increased traction and skid resistance
without loss of tread life, and, specifically,
which will minimize the danger of loss of
sections of the tread between the slots.

In accordance with the invention, the
circumferentially extending ribs of a tire
tread are provided with a plurality of slots
formed in the tread surface. Each of these
circumferentially-unconnected slots is itself
formed of interconnecting generally trans-
versely extending portions and generally cir-
cumferentially extending portions, the gener-
ally transversely extending portions of each
slot collectively having a mean depth of not
greater than 35% of the height of the tread
rib, and the generally circumferentially ex-
tending portions collectively having a mean
depth of not less than 50% of the height of
the tread rib.

We have found that limiting the collec-
tive or mean depth of the generally trans-
versely extending portions of the slot to 35%
of the rib height minimizes the loss of sec-
tions of the tread between the slots. On the
other hand, we have found that the gener-
ally circumferentially extending portions of
the slots may be much deeper, i.e., 50% or
more of the rib height. If proportioned to
have collectively a mean depth of not less
than 50% of the rib height, a very substan-
tial increase in tread flexibility and traction
properties will result.

Other objects and advantages of the pre-
sent invention will become apparent from
the following description when read in con-
junction with the accompanying drawings,
wherein:—

Fig. 1 is a plan view of a section of a
tire incorporating a slot arrangement em-
bodying the present invention;

Fig. 2 is a cross-sectional view taken on
the line II—II of Fig. 1;

Fig. 3 is a development of the mold insert
used to form the slots in the tire of Fig. 1,
showing by dash lines the bend lines thereof;

Fig. 4 is a perspective view of the insert
shown in Fig. 3 after bending;

Fig. 5 is a plan view of a section of a tire incorporating another slot arrangement embodying the present invention;

Fig. 6 is a development of the mold insert used to form the slots in the tire of Fig. 5, showing by dash lines the bend lines thereof;

Fig. 7 is a perspective view of the insert shown in Fig. 6 after bending;

Fig. 8 is a plan view of a section of a tire incorporating still another slot arrangement embodying the present invention;

Fig. 9 is a development of the mold insert used to form the slot in the tire of Fig. 8, showing by dash lines the bend lines thereof;

Fig. 10 is a perspective view of the insert shown in Fig. 9 after bending;

Fig. 11 is an enlarged perspective sectional view, with parts broken away, of the tread of the tire of Fig. 1, illustrating the variations in depth of the various portions of the tread slots;

Fig. 12 is an enlarged perspective sectional view, with parts broken away, of the tread of the tire of Fig. 5, illustrating the variations in depth of the various portions of the tread slots, and

Fig. 13 is an enlarged perspective sectional view, with parts broken away, of the tread of the tire of Fig. 8, illustrating the variations in depth of the various portions of the tread slots.

The drawings show, by way of illustration, three embodiments of the subject invention. Figs. 1, 2, 3, 4 and 11 refer to one such embodiment; Figs. 5, 6, 7 and 12 refer to another such embodiment; and Figs. 8, 9, 10 and 13 refer to still another embodiment of the invention.

Referring to Figs. 1, 2, 3, 4 and 11, there is shown one embodiment of the invention in which circumferentially spaced pairs of slots 10 are formed in the surface of circumferentially extending rubber tread ribs 11 of a pneumatic tire. The slots 10 in this example are generally hook-shaped and one slot of each pair extends in from one edge of the rib 11 and the other extends in from the other edge of the rib 11. In this example, the slots 10 of each pair overlap one another both circumferentially and transversely of the tread.

Each of the hook-shaped slots in this embodiment of the invention is formed of interconnecting generally transversely extending portions 10a and 10b, and generally circumferentially extending portions 10c, 10d and 10e. In this example, the generally circumferentially extending portions 10c, 10d and 10e together form from 50% to 70% of the length of each slot 10. The slots 10 are formed in the ribs 11 during the molding of the tire, as is well known in tire building art.

Fig. 3 shows a development of one of the mold inserts 12 which form the slots 10

during the molding operation. The dash lines in Fig. 3 indicate the lines on which the insert is bent to form the insert shown in Fig. 4 which is used in the molding of the slots 10. It will be appreciated that a plurality of inserts 12 as shown in Fig. 4 are secured to the tread-forming wall of the tire mold to form all the slots 10 simultaneously. The portions 12a and 12b of the insert 12 form the transversely extending portions 10a and 10b of the slot 10; portions 12c, 12d and 12e form the circumferentially extending portions 10c, 10d and 10e of the slots 10.

The term "generally transversely extending" is applied to portions of the slots means that such portions extend at an angle of greater than 45° to the circumferentially extending center line A—A of the tire (Fig. 1). The term "generally circumferentially extending" means that such portions extend at an angle of less than 45° to the circumferential center line A—A of the tire.

The generally transversely extending portions of the slots in this example have a collective or mean depth of not greater than 35% of the height of the rib 11 as measured from the base of the anti-skid groove 13 to the outer surface of the rib 11, and the generally circumferentially extending portions of the slots have a collective or mean depth of not less than 50% of the height of the rib 11 in which they are formed.

In this embodiment, the transversely extending portion 10a of the slot 10 (Fig. 11), which extends inwardly from the edge of rib 11 and is formed by portion 12a of the insert 12, is of substantially uniform depth. Portion 10c, which extends generally in a circumferential direction and is formed by portion 12c of the mold insert 12, gradually increases in depth in the direction away from the portion 10a and has a mean depth greater than that of portion 10a. Transversely extending portion 10b of the slot 10, which is formed by portion 12b of the mold insert 12, decreases in depth from each end thereof towards the middle. The portions 10a and 10b have a mean depth not greater than 35% of the height of the rib 11 in which the slot is formed. Portions 10d and 10e, which extend in substantially circumferential directions and are formed by portions 12d and 12e of the insert 12, increase in depth in a direction away from portion 10b. Portions 10d and 10e together with portion 10c have a mean depth of not less than 50% of the height of the rib 11 in which they are formed.

Referring to Figs. 5, 6, 7 and 12, there is shown another embodiment of the invention, in which circumferentially spaced slots 20 are formed in the surface of circumferentially extending rubber tread ribs 21. These slots 20 extend in from one edge of the rib 21 and continue to the other edge of the rib 21.

Each slot is formed of interconnecting generally transversely extending portions 20a, 20b and 20c, and generally circumferentially extending portions 20d and 20e. These slots 20 are also formed in the ribs 21 during the molding of the tire.

Fig. 6 shows a development of one of the mold inserts 22 which form the slots 20 during the molding operation. The dash lines in Fig. 6 indicate the lines on which the insert is bent to form the insert shown in Fig. 7 which is used in the actual formation of the slots 20. The portions 22a, 22b and 22c of the insert 22 form the transversely extending portions 20a, 20b and 20c of the slot 20. Portions 22d and 22e form the generally circumferentially extending portions 20d and 20e of the slots 20.

The generally transversely extending portions of the slots have a collective or mean depth of not greater than 35% of the height of the rib 21 as measured from the base of the anti-skid groove 23 to the outer surface of the rib 21. The generally circumferentially extending portions of the slots have a collective or mean depth of not less than 50% of the height of the rib 21 in which they are formed.

In this embodiment, the transversely extending portion 20a of the slot 20 (Fig. 12), which extends inwardly from the edge of the rib 21 and is formed by portion 22a of the insert 22, starts out being of substantially uniform depth and gradually increases in depth as it penetrates across the rib 21. Portion 20d, which extends generally in a circumferential direction and is formed by portion 22d of the mold insert 22, gradually increases in depth from each end thereof towards the middle. Portion 20b, which extends in a transverse direction and is formed by portion 22b of the mold insert 22, decreases in depth from each end thereof towards the middle. Portion 20e, which extends generally in a circumferential direction and is formed by portion 22e of the mold insert 22, is similar in shape to portion 20d. Finally, portion 20c, which extends in a transverse direction and is formed by portion 22c of the mold insert 22, is similar to portion 20a.

Portions 20a, 20b and 20c have a mean depth not greater than 35% of the height of the rib 21 in which the slot is formed. Portions 20d and 20e, which extend in substantially circumferential directions and are formed by portions 22d and 22e of the insert 22, have a mean depth of not less than 50% of the height of the rib 21 in which they are formed.

Referring now to Figs. 8, 9, 10 and 13, there is shown a third embodiment of the invention, in which circumferentially spaced slots 30 are formed in the surface of circumferentially extending rubber tread ribs 31 of a pneumatic tire. These slots 30 extend in

from one edge of the rib 31 and continue diagonally to the other edge of the rib 31. Each slot 30 is formed of interconnecting generally transversely extending portions 30a and 30b, and generally circumferentially extending portions 30c, 30d and 30e. The slots 30 are formed in the ribs 31 during the molding of the tire.

Fig. 9 shows a development of one of the mold inserts 32 which form the slots 30 during the molding operation. The dash lines in Fig. 9 indicate the lines of which the insert is bent to form the insert shown in Fig. 10 which is used in the actual formation of the slots 30. The portions 32a and 32b of the insert 32 form the transversely extending portions 30a and 30b of the slot 30. Portions 32c, 32d and 32e form the generally circumferentially extending portions 30c, 30d and 30e of the slots 30.

The generally transversely extending portions of the slots have a collective or mean depth of not greater than 35% of the height of the rib 31 as measured from the base of the anti-skid groove 33 to the outer surface of the rib 31. The generally circumferentially extending portions of the slots have a collective or mean depth of not less than 50% of the height of the rib 31 in which they are formed.

In this example, the transversely extending portions 30a and 30b of the slot 30 (Fig. 13), which extend inwardly from both edges of rib 31 and are formed by portions 32a and 32b of the insert 32, respectively, are of substantially uniform depth. Portion 30c, which extends generally in a circumferential direction and is formed by portion 32c of the mold insert 32, gradually increases in depth in the direction away from the portion 30a and has a mean depth greater than that of portion 30a. Circumferentially extending portion 30d of the slot 30, which is formed by portion 32d of the mold insert 32, is also of substantially uniform depth. Portion 30e, which extends generally in a circumferential direction and is formed by portion 32e of the mold insert 32, gradually decreases in depth in the direction away from the portion 30d and has a mean depth greater than that of portion 30b. Portions 30a and 30b have a mean depth of not greater than 35% of the height of the rib 31 in which they are formed. Portions 30c, 30d and 30e have a mean depth of not less than 50% of the height of the rib 31 in which they are formed.

We have thus invented a slotted tire tread in which the generally circumferentially extending portions of each slot have collectively a mean depth substantially greater than the mean depth of the generally transversely extending portions. Limiting the collective or mean depth of the generally transversely extending portions of the slots to 35% of the

rib height minimizes loss of sections of the tread between the slots. Furthermore, proportioning the generally circumferentially extending portions of the slots to have collectively a mean depth of not less than 50% of the rib height provides a very substantial increase in tread flexibility and traction properties. Slots formed in tire treads according to this invention substantially improve the skid resistance of the tread and, at the same time, provide for a decrease in tread noise.

The term "rubber" is used herein in its generic sense to include natural rubber, synthetic rubber and blends thereof.

WHAT WE CLAIM IS:—

1. A circumferentially ribbed rubber tread for a tyre, comprising a plurality of circumferentially unconnected spaced slots formed in the surface of at least one of the tread ribs, each of said slots being formed of interconnected generally transversely extending portions and generally circumferentially extending portions, the generally transversely extending portions of each slot collectively having a mean depth not greater than 35% of the height of the rib in which they are formed, and the generally circumferentially extending portions collectively having a mean depth of not less than 50% of the height of the tread rib.

2. A circumferentially ribbed rubber tread of a tyre according to Claim 1, wherein the spaced slots are in pairs, one slot of each pair of slots extending inwardly from one lateral edge of the rib and the other slot of each pair of slots extending inwardly from the other lateral edge of the rib.

3. A tyre tread according to Claim 2

wherein the slots of each pair overlap each other both transversely and circumferentially of the tread.

4. A ribbed rubber tyre tread according to Claim 2, wherein the generally circumferentially extending portions of the slots form between 50% and 70% of the length thereof.

5. A ribbed rubber tyre tread according to Claim 1, each of said slots being formed of a first transversely extending portion extending inwardly from a lateral edge of the rib, a second generally circumferentially extending portion interconnected with said first transversely extending portion, a third transversely extending portion interconnected with said second generally circumferentially extending portion, a fourth generally circumferentially extending portion interconnected with said third transversely extending portion, and a fifth transversely extending portion interconnected with said fourth generally circumferentially extending portion, said fifth transversely extending portion extending to the other lateral edge of the rib.

6. A circumferentially ribbed rubber tyre tread substantially as hereinbefore described and illustrated in Figures 1 to 4 and 11 of the accompanying drawings.

7. A circumferentially ribbed rubber tyre tread substantially as hereinbefore described and illustrated in Figures 5 to 7 and 12 of the accompanying drawings.

8. A circumferentially ribbed rubber tyre tread substantially as hereinbefore described and illustrated in Figures 8 to 10 and 13 of the accompanying drawings.

T. A. CLAYTON & CO.,
Agents for the Applicants.

FIG. 1.

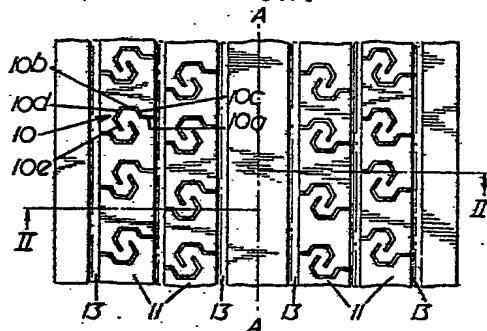


FIG. 2.

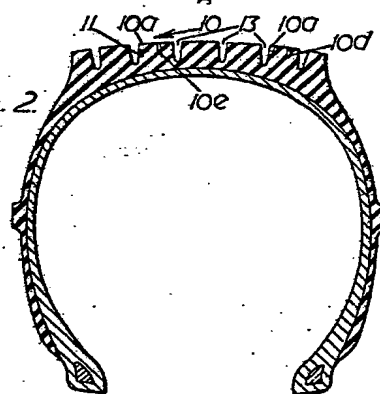


FIG. 3.

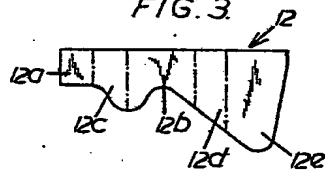


FIG. 4.

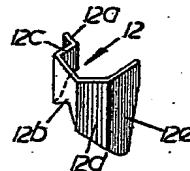


FIG. 5.

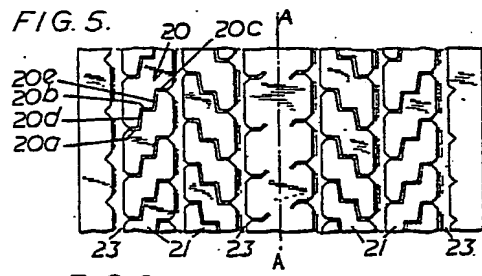


FIG. 6.

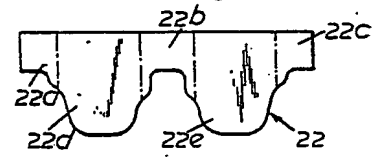


FIG. 7.

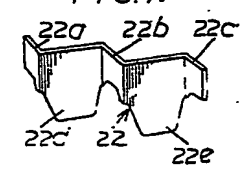


FIG. 8.

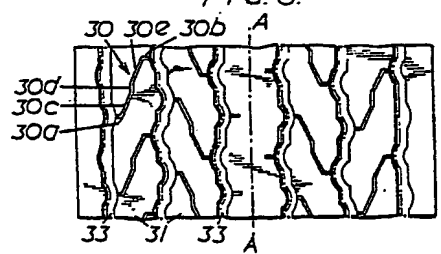


FIG. 9.

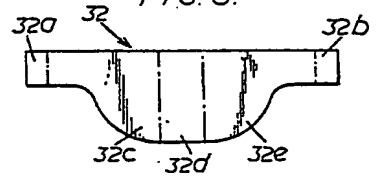
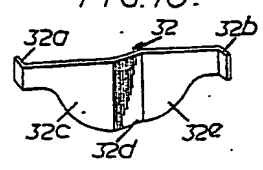


FIG. 10.



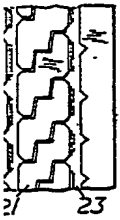


FIG. 7.

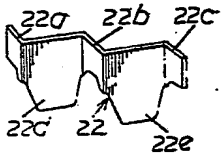


FIG. 10.

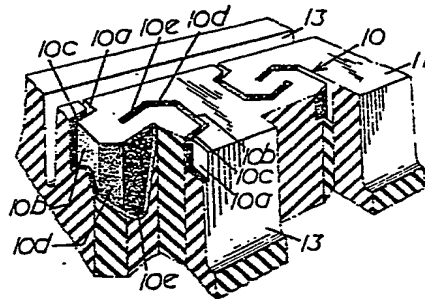
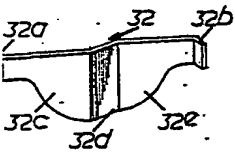


FIG. 12.

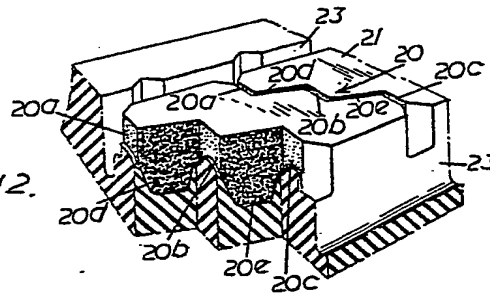


FIG. 13.

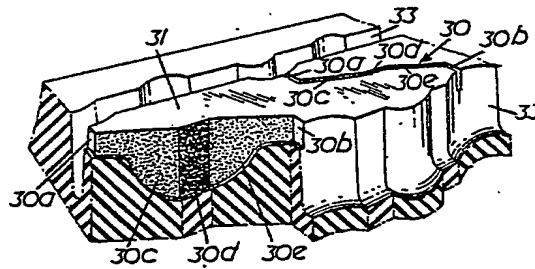


FIG. 14.

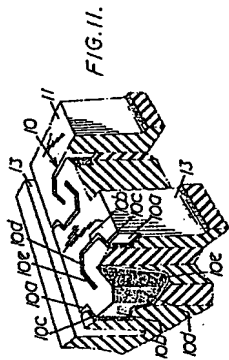


FIG. 11.

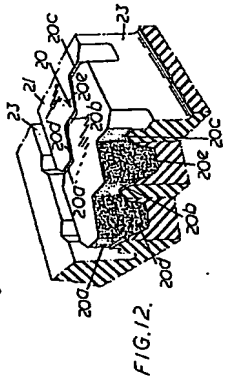


FIG. 12.

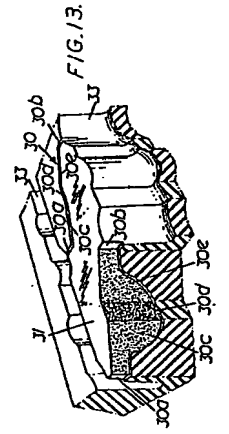


FIG. 13.

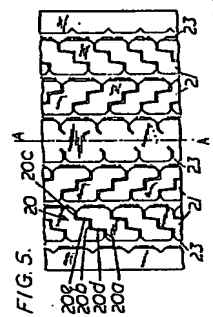


FIG. 5.

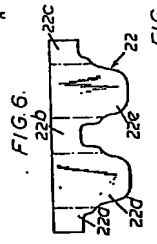


FIG. 6.

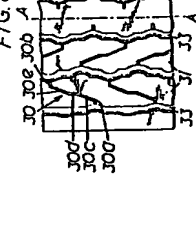


FIG. 8.

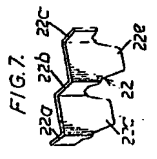


FIG. 7.

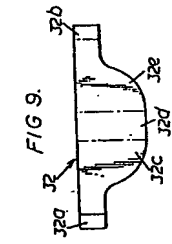


FIG. 9.

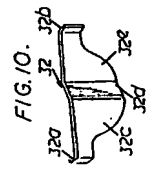


FIG. 10.